



TOMS OFFROAD

TOMSOFFROAD.COM

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#5603S/5603S2 Braces for Impact Style Rear Bumpers Installation Instructions

TOOLS NEEDED:

Drill & 1/2" Drill Bit

Open Ended Wrenches & 3/8" Socket Set

Welder

4.5" Grinder

PARTS INCLUDED:

2 - Stiffening Brace for Rear Impact Bumper

INSTALLATION:

1. Install your TOMS OFFROAD Rear Impact Bumper, making sure the bumper fits and has even gaps around the Bronco's body. Bolt bumper to factory frame holes.
2. Mount the stiffening braces to the outside of the frame, aligning the existing large hole in the frame with the rear hole in the stiffening brace. It may be necessary to space the braces outward off the frame to ensure they do not interfere with the pockets for the frame rail on the bumper. Depending on how far you insert the frame into the bumper, you may also need to trim the brace on the bumper side.
3. After the brace has been mounted using one bolt per plate in the large frame hole, tack the brace to the inside of the bumper.
4. With the brace tacked in place, mark and drill a 1/2" hole in the frame for the second mounting hole.
5. Double check fitment one more time. Remove the bumper and stitch weld the braces in place.
6. Prior to paint or coat, check fitment one more time.



Questions please email info@tomsoffroad.com or call 541-779-1339

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