

6 Cylinder Power Steering Pump Kit

Installations

Step 1: Remove Fan & Water Pump Pulley

Step 2: Mount Aluminum Pulley to Balancer

Step 3: Mount the Power Steering Pump Hanger Bracket to the driver's side of the engine block using two 5/16" x 1" bolts w/lock washers.

Step 4: Mount the Power Steering Pump Bracket & Pump Assembly into the Power Steering Pump Hanger Bracket using the long bolt provided. Leave the bolt loose, do not tighten yet.

Step 5: Mount the Power Steering Pump Tension Adjuster Bracket to the front of the engine block using the timing chain cover mounting bolt hole directly above the harmonic balancer and the provided 5/16" x 2 1/4" bolt. Use the lowest, passenger's side bolt on the pump bracket to mount the slotted end of the tension adjuster bracket to the power steering pump bracket.

Step 6: Install the Power Steering Pump Belt and tighten the belt by swinging the power steering pump bracket on the power steering pump hanger bracket until the belt is tight. Once the belt is tight, tighten the power steering pump adjuster bracket onto the power steering pump bracket. Tighten the long bolt that mounts the pump bracket to the pump hanger bracket.

Step 7: Re-Install Water Pump Pulley & Fan



Illustration 1: Completed Installation Shown Here









