



Difficulty

Medium

Part Number:

B1-2254

Toms Offroad Signature Series
Soft Top Installation Instructions

TOOLS REQUIRED	PARTS INCLUDED
<ul style="list-style-type: none">- 14MM Wrench & Socket Ratchet- 10MM Wrench & Socket Ratchet- Phillips Screwdriver	<ul style="list-style-type: none">- Windshield Riser Bracket- Wiper Motor Lowering Bracket- 1/4 Panel Mounting Brackets Dr/Pass- Front and Rear Hoop(s)- Tailgate Cross Bar- Top Skin- Driver, Passenger, and Rear Window- Hardware Kit

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BEFORE YOU BEGIN:

- Allow the soft top material to warm up before installation. Warm material is more pliable and easier to work with.
- Due to variations in classic vehicles, minor adjustments may be required during installation to achieve the best fit.

1. INSTALL QUARTER PANEL AND BOW MOUNTING BRACKETS

1. Identify driver and passenger quarter panel brackets and bow mounting brackets.
2. Orient the bow mounting brackets so that the adjustment slots face towards the rear. [Figure 1.1]
3. Ensure the corner bracket on the quarter panel bracket faces toward the rear of the Bronco.
4. Attach the bow mounting brackets using:
 - Four Countersunk Machine Screws [Bottom]
 - Nyloc Nuts [Top]

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5. Align the quarter panel brackets with the holes in the top of the quarter panel and loosely attach them using bolts and nut plates. (Figure 1.5)
6. At the front of each quarter panel bracket, install one carriage bolt from the underside, securing it with a washer and a wing nut.
7. Locate the lift gate/tailgate bracket and install it temporarily to establish proper spacing between the rear of the quarter panel brackets. (Figure 1.7)

NOTE: The tailgate must be open to install or remove the lift gate/tailgate bracket.

8. Adjust the quarter panel brackets side-to-side so the rear bracket fits properly.
9. Close the tailgate and slide the quarter panel brackets rearward to the lift gate bracket seals against the tailgate.
10. Once aligned, tighten the quarter panel brackets securely.

2. INSTALL THE WINDSHIELD FRAME BRACKET

1. Locate the top windshield frame bracket and align it with the mounting holes on the windshield frame.
2. There are two bolt patterns:
 - One for vacuum wiper windshield frames
 - One for electric windshield frames
3. Align the correct holes and loosely install the bracket using the hex bolts and nut plates, leaving the two outermost holes open. (Figure 2.3)
4. Verify the bracket is centered evenly side-to-side, then tighten the bolts.

3. INSTALL DOOR WINDOW FRAME BRACKETS

1. Identify the following brackets for both driver and passenger sides:
 - Vertical door window frame brackets
 - Horizontal door window frame brackets

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2. Loosely assembly these brackets using the carriage bolts.

3. Attach assemblies to:

- The outermost hole on the windshield frame bracket using hex bolts and nut plates
- The forward-most hole on the quarter panel bracket using the previously installed carriage bolts (Figure 3.3).

4. ADJUST THE DOOR WINDOW FRAME

Initial adjustment can be performed before installing the soft top skin.

- 1. Align the door window frame bracket roughly with the door window frame.**
- 2. Tighten the bracket at the windshield frame first.**
- 3. Then tighten:**
 - Door window frame carriage bolts
 - Quarter panel carriage bolt
- 4. The rearward-facing rods on the horizontal door window frame brackets must insert into the holes located at the corner of the forward support bow. Fig 4.4**
- 5. These rods may require slight bending later to fine-tune the fit once the soft top skin is installed.**

5. ASSEMBLE AND INSTALL SUPPORT BOWS

- 1. Assemble the two halves of each support bow.**
- 2. Identify the bows:**
 - One bow has snaps
 - One bow has holes near the corners
- 3. Install the bow with the corner holes in the forward mounting position using:**
 - Long Hex bolts
 - Washers
 - Nyloc Nuts

IMPORTANT: The holes at the corners of this bow must face forward on both sides.

- 4. If using protective sleeves, slide them onto the bow before installing the bow.**

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5. Attach the bow with snaps to the tensioning lever using:

- Short hex bolts
- Washers
- Nyloc Nuts

6. Install the tensioning lever assembly into the rear position of the bow mounting bracket using:

- Long Hex bolts
- Washers
- Nyloc Nuts

Leave the assembly slightly loose to allow movement within the adjustment notches.

NOTE: The small screw securing the bow to the plastic mounting tab should face away from the tensioning lever.

6. INSTALL THE SOFT TOP SKIN

Once the soft top material has warmed sufficiently:

1. Drape the soft top over the Bronco.
2. Ensure the support bows are in the slack position.
3. Attach the six snaps on the soft top skin to the rear support bow. (Figure 6.3)
4. Attach the front lip of the top to the windshield frame bracket. (Figure 6.4)
5. Stretch the top reward toward the tailgate.
6. Hook the top under the corner brackets, then wrap it around the sides to the quarter panel brackets. (Figure 6.6).

7. INSTALL THE REAR WINDOW (LIFTGATE WINDOW)

1. Ensure both zippers are positioned on the driver side and fully seated. Fig 7.1
2. Begin zipping:
 - Up to the driver side
 - Across the top
 - Down the Passenger side

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3. Remove the tailgate/liftgate bracket
4. Slide the groove of the bracket onto the bead at the bottom of the rear window
5. Reinstall the bracket Fig 7.5

8. INSTALL THE QUARTER WINDOWS AND FINAL ADJUSTMENTS

Install Quarter Windows

1. Locate the driver-side quarter window.
2. Begin installation just above the rear corner of the driver door window frame. Fig 8.2
3. Attach the zipper:
 - Along the top
 - Down toward the rear corner
4. Hook the front edge of the window into the groove of the vertical door window frame bracket. Fig 8.4
5. Hook the lower edge of the window onto the quarter panel bracket. Fig 8.5
6. Tuck the flap above the door window frame into the horizontal door window frame bracket.
7. Repeat the same procedure for the passenger side.

TENSION THE SUPPORT BOWS

Once all windows are installed:

- The front bow has two tension positions.
- The rear bow has three tension positions.

To Release Tension:

1. Partially unzip the rear window.
2. Reach through the opening and push the bow forward.

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To Apply Tension:

1. Pull back on the pivot bracket

WARNING: Keep fingers clear of the bracket and bow during tensioning.

FINAL ADJUSTMENTS:

- 1. Adjust the door window frame brackets to match the contour of the door and minimize wind noise.**
- 2. Slide the brackets as needed to achieve a snug fit.**
- 3. Install the two windshield frame snaps (one on each side).**
 - Ensure the top is centered before installing
 - Use the soft top flap as a guide for snap placement

ONGOING ADJUSTMENT

Soft Top Material will slightly stretch over time.

Periodic adjustments to the bows or brackets may be necessary to maintain the best fit. If you have any questions, please call Toms Offroad at 541-779-1339

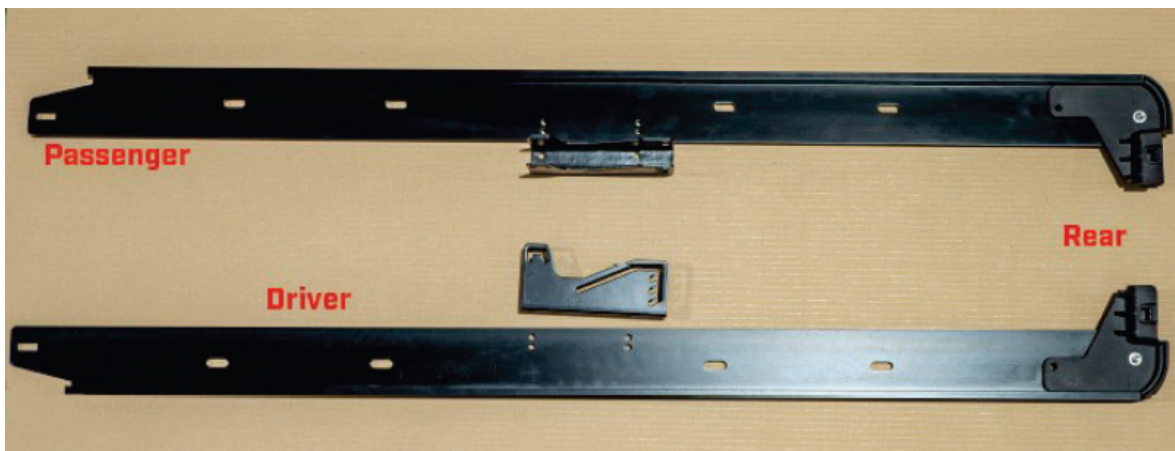


Fig. 1.2

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Fig 1.5



Fig 1.7



Fig 3.3



Fig 2.3



Fig 3.3



Fig 4.4

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Fig 3



Fig 5.5

Tighten →



Fig 6.3



Fig 6.4

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Fig 6.6



Fig 7.1



Fig 7.5



Fig 8.4



Fig 8.2

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Fig 8.5



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