



TOMS OFFROAD

How to Remove Factory Steering Shaft Coupler



1.) Begin by making a line on the coupler to use as a guide when cutting with a high speed cut off wheel. You will want to make your cuts where the coupler is u-shaped on both sides of the coupler



2.) Slowly cut the coupler as shown in the picture. Take care to not cut into the main shaft.



3.) Sample of what the incision should look like.



4.) Make two incision cuts on the lower portion of the coupler as shown



5.) Cuts in both sides of coupler. Note that the cuts stop short of going into the steering shaft



6.) Using a flat head screwdriver or flat punch, insert into cut, prying the coupler apart.



8.) Picture after half of the coupler has been removed, revealing the splines of the steering shaft.



10.) Sand down the edge of the steering shaft, giving it a nice rounded edge.



11.) The end result of the sanding job. The shaft is now ready to accept the replacement coupler